



U.S. PACIFIC NORTHWEST

2025 HARVEST

SOFT WHITE WHEAT

QUALITY REPORT

PROJECT FUNDED BY

Washington Grain Commission | Oregon Wheat Commission
Idaho Wheat Commission | U.S. Wheat | Wheat Marketing Center





Photo courtesy of Kari Silcox / Oregon Wheat

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Pacific Northwest EXECUTIVE SUMMARY

The 2025 Pacific Northwest (PNW) soft white and club wheat crop experienced adequate soil moisture at planting across most of the region, supporting strong emergence. Winter precipitation provided good conditions for crop development, though late spring and summer precipitation fell below normal. Milder temperatures through June compensated for the reduced moisture, allowing for healthy plant development for winter wheat. Hotter conditions arrived for crop maturity, enabling a timely harvest with low disease and pest pressure throughout the region.

This year's total estimated production of 6.63 MMT is slightly below last year's 6.71 MMT, but remains above the five-year average of 6.11 MMT. The overall crop grades as U.S. #1 with an average crop protein content of 10.0%, slightly below the five-year average and higher than 2024. Average test weights are consistent with 2024, with thousand kernel weights in line with the five-year average. Farinograph, Alveograph, and SRC values all indicate very weak to medium gluten strength appropriate to produce typical soft wheat flour products and those made with soft and hard wheat blends. End product tests show acceptable to good performance consistent with typical soft wheat quality.



Photo courtesy of Jake Liening / Washington Grain

Pacific Northwest

U.S. soft white wheat grown in the Pacific Northwest includes the states of Idaho, Oregon, and Washington.



Soft White Wheat Class and Subclasses

Pacific Northwest soft white (SW) wheat is valued for its white bran, low moisture content, and weak gluten characteristics. Consequently, SW is well suited for products such as cakes, cookies, pancakes, and snack foods. SW with stronger gluten can be used in crackers, flat breads, and Chinese southern-type steamed breads by itself or in blends with hard wheat.

The soft white wheat class includes the subclasses of white club (WC) wheat and western white wheat. WC wheat has very weak gluten characteristics. Western white wheat is a blend of WC and SW wheat. The amount of WC wheat in western white ranges from 10 to 90 percent. The minimum percentage of WC in western white is 10 percent; higher amounts are determined by contract specifications negotiated between buyers and sellers (typically 10-30%).

2025 Top Varieties Soft White Wheat

Idaho	Oregon	Washington
AP Exceed	Appleby CL+	LCS Kraken AX
AP Iliad	LCS Dagger AX	LCS Reaper AX
LCS Shine	LCS Hydra AX	LCS Scorpion AX
NW Tandem	LCS Jefe	LCS Shine
Stingray CL+	LCS Reaper II AX	Piranha CL+
SY Ovation	LCS Scorpion AX	Ryan
VI Voodoo CL+	LCS Shine	Stingray CL+
WB6430	VI Voodoo CL+	VI Voodoo CL+

Listed alphabetically



Wheat Samples

At harvest, wheat samples were collected from a number of sources, including state and private grain inspection agencies and commercial wheat handling operations throughout the Pacific Northwest. Sample collection was based on wheat production in each location. For the 2025 harvest, Wheat Marketing Center (WMC) received and tested 411 SW and 38 WC samples from Idaho, Oregon, and Washington. Federal Grain Inspection Service (FGIS) graded and ran wheat protein on

Photo courtesy of Ryan Nelson / Idaho Wheat



each sample. WMC conducted wheat, flour, solvent retention capacity (SRC), dough, and finished product tests on composites based on production zones and protein levels.

Soft White & White Club Wheat Summary

	Soft White		White Club	
	2025	5 Yr Avg	2025	5 Yr Avg
Test Weight (lb/bu)	61.0	60.7	61.6	60.6
Hectoliter Weight (kg/hl)	80.3	79.8	81.1	79.7
Grade	1SWH	1SWH	1WHCB	1WHCB
Dockage (%)	0.5	0.5	1.0	0.7
Whole Kernel Moisture (%)	9.3	9.0	9.4	8.3
Wheat Protein (% , 12% mb)	10.0	10.2	9.8	10.3
Wheat Ash (% , 14% mb)	1.32	1.41	1.25	1.31
Thousand Kernel Weight (g, 14% mb)	33.7	33.5	31.2	30.1
Wheat Falling Number (seconds, 14% mb)	317	334	330	336
Flour Extraction (%)	71.6	71.1	75.7	72.7
Flour Ash (% , 14% mb)	0.42	0.44	0.40	0.45
Flour Wet Gluten (% , 14% mb)	19.7	22.7	—	—
Farinograph: Absorption (% , 14% mb)	51.0	51.6	—	—
Peak Time (minutes)	1.2	1.8	—	—
Stability (minutes)	1.7	2.4	—	—
Alveograph: P (mm)	38	38	24	24
L (mm)	99	87	101	63
W (10 ⁻⁴ joules)	86	84	40	32
Production (mmt)	6.51	5.79	0.12	0.23

Production Zones

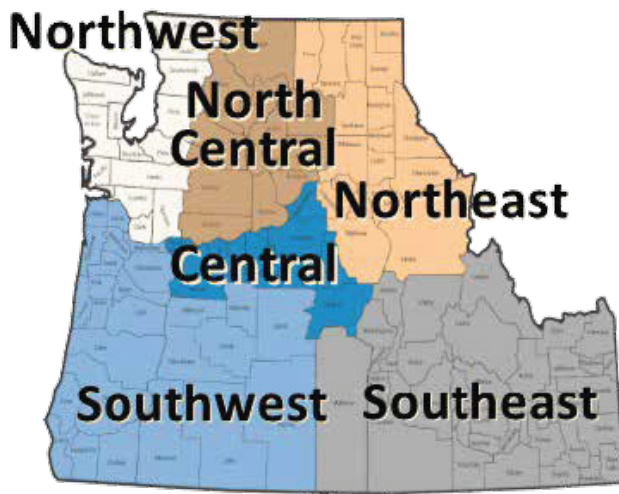


Photo courtesy of Jake Liening / Washington Grain



Weather & Production

The 2024-2025 growing season in the Pacific Northwest began with adequate subsoil and topsoil moisture across most of the region at planting. Winter precipitation supported good emergence and development of the crop. While late spring and summer precipitation was below normal across the area, mild temperatures through June provided conditions for good plant development. Hotter conditions arrived for crop maturity and a timely harvest. USDA estimates PNW SW production at 6.63 MMT, slightly below the 2024 harvest.



Photo courtesy of Idaho Wheat Commission

Soft White and Club Wheat Production by Region

Production Zone	Million Bushels (MB)	Million Metric Tons (MMT)
North Central	1.60	58.86
Northeast	2.29	84.15
Central	1.48	54.00
Southeast	0.93	34.29
Southwest	0.30	10.94
Northwest	0.03	1.22
Total Production	6.63	243.46

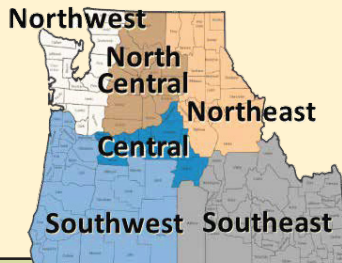


Photo courtesy of Amanda Spoo / Oregon Wheat



Wheat Quality

Production Zone	Wheat Protein Range 12% mb %	Grade	Test Weight lb/bu	Dockage %	Whole Kernel Moisture %	Wheat Falling Number 14% mb seconds	Wheat Ash 14% mb %	Thousand Kernel Weight 14% mb g	SKCS Kernel Hardness	Whole Meal Wet Gluten 14% mb %
North Central	8.5-9.4	1SWH	60.8	0.3	8.6	297	1.21	32.9	24	20.5
	9.5-10.4	1SWH	61.1	0.6	9.3	320	1.22	33.9	23	24.6
	10.5-12.0	1SWH	61.2	0.4	8.7	330	1.24	32.2	23	26.8
	>12.0	1SWH	58.4	0.7	8.6	345	1.31	27.1	28	35.3
	2025 Average	1SWH	60.9	0.5	9.0	319	1.23	32.8	23	24.9
	2024 Average	1SWH	60.9	0.5	8.4	333	1.29	34.3	26	23.0
	5 Year Average	1SWH	60.8	0.5	8.5	342	1.31	33.0	29	25.0
Northeast	8.5-9.4	1SWH	61.0	0.4	9.6	319	1.26	31.9	22	20.3
	9.5-10.4	1SWH	61.1	0.4	9.5	328	1.25	32.4	23	23.5
	10.5-12.0	1SWH	60.8	0.5	9.2	341	1.32	30.9	22	27.4
	>12.0	1SWH	59.2	0.4	8.9	343	1.45	28.0	28	33.5
	2025 Average	1SWH	60.9	0.4	9.4	330	1.28	31.7	23	24.4
	2024 Average	1SWH	60.6	0.4	8.8	337	1.34	33.5	23	19.7
	5 Year Average	1SWH	60.9	0.5	9.1	343	1.40	32.8	27	22.9
Central	8.5-9.4	1SWH	60.8	0.5	9.3	307	1.30	33.2	15	19.3
	9.5-10.4	1SWH	60.7	0.5	9.4	316	1.32	34.3	14	22.0
	10.5-12.0	1SWH	60.8	0.4	9.2	321	1.31	32.5	15	24.5
	2025 Average	1SWH	60.7	0.5	9.3	314	1.31	33.6	14	21.6
	2024 Average	1SWH	60.8	0.4	8.9	314	1.36	35.7	19	16.3
	5 Year Average	1SWH	60.6	0.5	8.9	331	1.44	33.1	27	22.6
Southeast	<8.5	1SWH	62.6	0.5	9.5	289	1.47	39.4	21	12.7
	8.5-9.4	1SWH	61.9	0.4	9.6	300	1.54	40.4	19	17.4
	9.5-10.4	1SWH	62.2	0.4	9.2	296	1.54	39.2	22	19.5
	10.5-12.0	1SWH	61.2	0.6	8.6	305	1.55	35.2	25	22.1
	2025 Average	1SWH	62.0	0.4	9.3	298	1.53	39.2	21	18.0
	2024 Average	1SWH	61.6	0.4	10.7	320	1.56	39.0	21	19.3
	5 Year Average	1SWH	60.1	0.5	10.2	322	1.56	37.1	23	20.1
Southwest	<8.5	1SWH	60.9	0.6	11.3	323	1.38	41.2	23	17.0
	2025 Average	1SWH	60.9	0.6	11.3	323	1.38	41.2	23	17.0
	2024 Average	1SWH	60.6	0.6	10.5	330	1.46	40.1	23	18.6
	5 Year Average	1SWH	60.5	0.5	10.7	332	1.44	37.3	27	18.5
White Club	2025 Average	1WHCB	61.6	1.0	9.4	330	1.25	31.2	24	—
	2024 Average	1WHCB	60.5	1.1	8.4	332	1.31	31.2	26	—
	5 Year Average	1WHCB	60.6	0.7	8.3	336	1.30	31.2	29	—



Flour Quality

Production Zone	Wheat Protein Range 12% mb %	Flour Yield %	Flour Ash 14% mb %	Flour Protein 14% mb %	Flour Color			Flour Wet Gluten 14% mb %	Flour Falling Number 14% mb seconds	Amylograph Peak Viscosity BU
					L*	a*	b*			
North Central	8.5-9.4	69.8	0.34	7.6	92.7	-2.1	7.6	17.6	341	493
	9.5-10.4	70.3	0.36	8.5	92.7	-2.1	7.5	21.9	343	557
	10.5-12.0	70.4	0.38	9.3	92.6	-2.0	7.4	21.9	385	703
	>12.0	65.5	0.39	11.3	92.3	-2.0	7.5	41.0	381	677
	2025 Average	69.9	0.36	8.7	92.7	-2.1	7.5	22.2	355	582
	2024 Average	70.4	0.42	8.2	93.0	-2.3	8.4	22.8	365	552
	5 Year Average	70.7	0.44	9.5	93.0	-2.2	8.2	25.0	369	560
Northeast	8.5-9.4	65.9	0.38	7.7	92.5	-2.1	7.7	15.4	365	556
	9.5-10.4	70.5	0.43	8.8	92.6	-2.0	7.5	17.3	385	522
	10.5-12.0	70.9	0.36	9.4	92.2	-2.0	7.5	24.4	347	537
	>12.0	67.9	0.48	11.4	92.3	-1.8	7.5	29.7	394	546
	2025 Average	69.5	0.40	8.9	92.5	-2.0	7.6	19.5	371	534
	2024 Average	70.9	0.43	7.6	93.0	-2.3	8.6	18.3	379	554
	5 Year Average	71.6	0.44	8.9	92.9	-2.2	8.4	22.1	367	556
Central	8.5-9.4	69.1	0.41	8.1	92.5	-2.0	7.5	16.9	355	478
	9.5-10.4	71.3	0.44	8.9	92.3	-1.9	7.1	21.3	349	576
	10.5-12.0	68.1	0.44	9.3	92.5	-1.8	7.0	23.8	379	595
	2025 Average	70.1	0.43	8.7	92.4	-1.9	7.2	20.4	356	549
	2024 Average	71.8	0.47	7.1	93.2	-2.3	8.3	15.7	356	542
	5 Year Average	71.6	0.44	9.1	93.0	-2.1	8.0	22.5	362	551
Southeast	<8.5	71.2	0.47	6.6	92.7	-2.0	7.4	13.3	336	421
	8.5-9.4	74.6	0.47	7.6	92.6	-1.9	7.0	16.5	360	408
	9.5-10.4	72.9	0.47	8.5	92.8	-1.8	6.6	22.6	341	402
	10.5-12.0	71.1	0.49	9.5	92.3	-1.9	7.5	23.9	379	439
	2025 Average	73.1	0.47	8.0	92.6	-1.9	7.0	18.9	353	412
	2024 Average	71.5	0.46	7.7	93.1	-2.2	8.2	17.8	340	422
	5 Year Average	71.9	0.47	8.6	93.0	-2.1	7.9	20.6	345	466
Southwest	<8.5	71.1	0.49	6.9	92.8	-2.1	7.7	11.9	336	456
	2025 Average	71.1	0.49	6.9	92.8	-2.1	7.7	11.9	336	456
	2024 Average	73.0	0.54	7.1	93.2	-2.2	8.3	13.5	345	432
	5 Year Average	71.9	0.50	7.6	92.7	-2.3	8.8	18.5	345	447
White Club	2025 Average	75.7	0.40	7.9	92.7	-1.9	7.1	—	347	475
	2024 Average	71.7	0.45	7.9	93.4	-2.2	8.1	—	383	500
	5 Year Average	72.7	0.45	9.2	93.1	-2.0	7.8	—	372	501



Solvent Retention Capacity (SRC)

Production Zone	Wheat Protein Range 12% mb %	Water %	50% Sucrose %	5% Lactic Acid %	5% Sodium Carbonate %	Gluten Performance Index
North Central	8.5-9.4	54	99	94	71	0.55
	9.5-10.4	53	101	93	71	0.54
	10.5-12.0	55	104	109	73	0.62
	>12.0	57	117	103	77	0.49
	2025 Average	54	102	97	72	0.56
	2024 Average	55	99	93	71	0.55
	5 Year Average	54	98	109	71	0.65
Northeast	8.5-9.4	56	102	94	75	0.53
	9.5-10.4	57	104	94	77	0.52
	10.5-12.0	59	105	101	78	0.55
	>12.0	60	114	120	81	0.62
	2025 Average	57	104	97	77	0.54
	2024 Average	54	98	98	70	0.58
	5 Year Average	52	97	101	70	0.61
Central	8.5-9.4	57	104	103	77	0.57
	9.5-10.4	58	110	106	77	0.56
	10.5-12.0	58	109	109	77	0.59
	2025 Average	57	108	105	77	0.57
	2024 Average	54	98	99	73	0.58
	5 Year Average	53	97	106	70	0.64
Southeast	<8.5	58	96	68	74	0.42
	8.5-9.4	55	93	72	72	0.43
	9.5-10.4	55	96	76	73	0.43
	10.5-12.0	56	100	70	75	0.40
	2025 Average	56	95	72	73	0.42
	2024 Average	53	97	79	71	0.47
	5 Year Average	51	93	79	68	0.49
Southwest	<8.5	57	101	80	78	0.44
	2025 Average	57	101	80	78	0.44
	2024 Average	54	94	83	73	0.49
	5 Year Average	55	97	89	74	0.52
White Club	2025 Average	52	96	72	72	0.43
	2024 Average	53	92	73	68	0.46
	5 Year Average	52	92	74	68	0.46



Physical Dough Properties

Production Zone	Wheat Protein Range 12% mb %	Farinograph			Alveograph			
		Absorption 14%mb %	Peak Time minutes	Stability minutes	P mm	L mm	P/L	W 10-4 joules
North Central	8.5-9.4	—	—	—	40	97	0.41	91
	9.5-10.4	50.7	1.2	2.2	39	104	0.38	92
	10.5-12.0	50.6	1.3	2.4	39	128	0.30	122
	>12.0	53.0	2.0	2.4	40	124	0.32	98
	2025 Average	50.8	1.3	2.2	39	109	0.36	99
	2024 Average	51.8	1.4	2.4	43	77	0.56	88
	5 Year Average	52.4	2.2	3.1	42	100	0.45	102
Northeast	8.5-9.4	—	—	—	41	65	0.63	79
	9.5-10.4	50.5	1.4	1.5	36	75	0.48	68
	10.5-12.4	53.0	1.3	2.2	50	90	0.56	120
	>12.0	52.4	2.3	2.6	41	152	0.27	131
	2025 Average	51.4	1.4	1.8	41	81	0.52	88
	2024 Average	50.6	1.3	3.3	41	84	0.50	95
	5 Year Average	51.5	1.7	2.7	37	89	0.44	84
Central	8.5-9.4	—	—	—	35	103	0.34	93
	9.5-10.4	49.5	1.3	2.3	37	127	0.29	109
	10.5-12.0	50.2	1.2	2.4	41	115	0.36	118
	2025 Average	49.7	1.3	2.3	37	118	0.32	106
	2024 Average	49.8	1.2	2.4	39	76	0.55	86
	5 Year Average	51.0	1.6	2.5	36	98	0.41	91
Southeast	<8.5	—	—	—	29	75	0.39	37
	8.5-9.4	—	—	—	32	82	0.39	47
	9.5-10.4	51.2	1.0	1.3	32	57	0.56	44
	10.5-12.0	52.0	1.1	1.1	32	56	0.57	43
	2025 Average	51.5	1.0	1.2	32	70	0.47	44
	2024 Average	50.0	0.7	1.3	37	41	0.91	44
	5 Year Average	51.2	1.3	1.8	32	68	0.55	47
Southwest	<8.5	—	—	—	41	53	0.77	59
	2025 Average	—	—	—	41	53	0.77	59
	2024 Average	—	—	—	42	53	0.79	60
	5 Year Average	—	—	—	38	77	0.53	69
White Club	2025 Average	—	—	—	24	101	0.24	40
	2024 Average	—	—	—	26	42	0.62	29
	5 Year Average	—	—	—	24	63	0.45	32



Sponge Cake

Production Zone	Wheat Protein Range 12% mb %	Sponge Cake	
		Volume cc	Firmness g
North Central	8.5-9.4	1121	392
	9.5-10.4	1092	402
	10.5-12.0	1050	436
	>12.0	1092	468
	2025 Average	1090	412
	2024 Average	1041	306
	5 Year Average	1079	—
Northeast	8.5-9.4	1107	433
	9.5-10.4	1047	496
	10.5-12.0	1019	470
	>12.0	1004	562
	2025 Average	1050	479
	2024 Average	1075	293
	5 Year Average	1096	—
Central	8.5-9.4	1145	397
	9.5-10.4	1103	439
	10.5-12.0	1036	485
	2025 Average	1104	434
	2024 Average	1079	283
	5 Year Average	1082	—
Southeast	<8.5	1088	337
	8.5-9.4	1127	356
	9.5-10.4	1102	362
	10.5-12.0	1030	386
	2025 Average	1101	359
	2024 Average	1087	241
	5 Year Average	1103	—
Southwest	<8.5	1048	418
	2025 Average	1048	418
	2024 Average	1093	280
	5 Year Average	1110	—
White Club	2025 Average	1055	463
	2024 Average	1081	287
	5 Year Average	1115	—

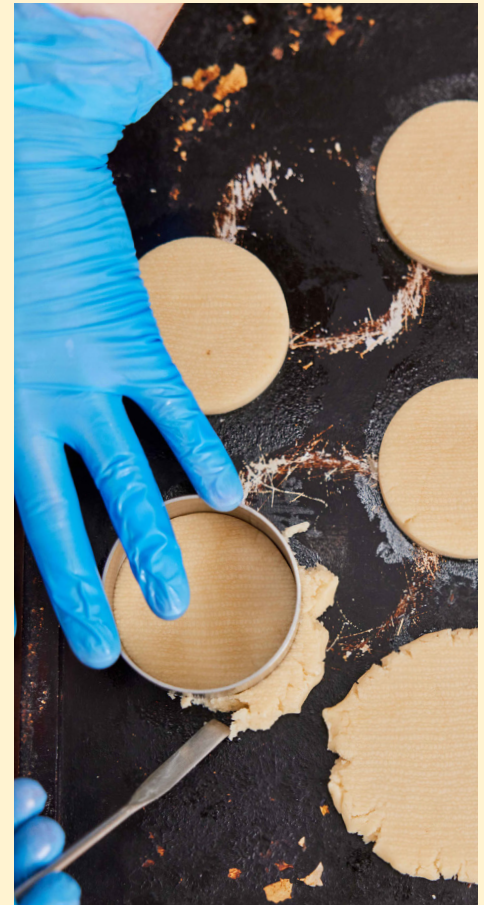


Photos courtesy of Wheat Marketing Center



Cookies

Production Zone	Wheat Protein Range 12% mb %	Sugar Snap Cookie		
		Spread cm	Spread Ratio width/height	Top Grain Score
North Central	8.5-9.4	9.2	12.5	8.5
	9.5-10.4	8.9	11.9	7.5
	10.5-12.0	8.9	11.5	7.0
	>12.0	8.5	10.0	4.0
	2025 Average	8.9	11.8	7.4
	2024 Average	9.4	12.0	4.4
	5 Year Average	8.7	10.4	3.4
Northeast	8.5-9.4	9.0	12.4	8.0
	9.5-10.4	8.7	10.9	6.5
	10.5-12.0	8.9	10.8	7.0
	>12.0	8.4	9.3	3.5
	2025 Average	8.8	11.1	6.8
	2024 Average	9.4	12.6	5.1
	5 Year Average	8.7	10.5	3.7
Central	8.5-9.4	8.9	11.9	2.0
	9.5-10.4	8.6	10.8	5.5
	10.5-12.0	8.9	10.7	7.5
	2025 Average	8.7	11.1	4.8
	2024 Average	9.4	12.2	6.4
	5 Year Average	8.7	10.3	4.0
Southeast	<8.5	9.1	12.2	7.5
	8.5-9.4	9.2	12.3	8.0
	9.5-10.4	9.0	12.0	7.5
	10.5-12.0	8.8	10.3	7.0
	2025 Average	9.1	11.9	7.6
	2024 Average	9.4	11.9	6.8
	5 Year Average	8.8	10.4	4.5
Southwest	<8.5	8.8	10.3	7.0
	2025 Average	8.8	10.3	7.0
	2024 Average	9.4	11.7	6.5
	5 Year Average	8.6	9.7	4.1
White Club	2025 Average	9.1	13.1	4.0
	2024 Average	9.8	14.0	6.5
	5 Year Average	9.1	12.1	5.3



Photos courtesy of Wheat Marketing Center



Steamed Bread

Production Zone	Wheat Protein Range 12% mb %	Chinese Southern Type Steamed Bread	
		Specific Volume cc/g	Hardness g
North Central	8.5-9.4	2.56	2224
	9.5-10.4	2.62	2219
	10.5-12.0	2.61	1882
	>12.0	2.79	2095
	2025 Average	2.62	2138
	2024 Average	2.64	1934
	5 Year Average	2.37	—
Northeast	8.5-9.4	2.54	1732
	9.5-10.4	2.69	1962
	10.5-12.0	2.76	1839
	>12.0	2.81	1938
	2025 Average	2.68	1880
	2024 Average	2.57	1790
	5 Year Average	2.40	—
Central	8.5-9.4	2.53	2115
	9.5-10.4	2.65	1836
	10.5-12.0	2.67	2149
	2025 Average	2.62	1976
	2024 Average	2.54	1608
	5 Year Average	2.34	—
Southeast	<8.5	2.33	2131
	8.5-9.4	2.41	2062
	9.5-10.4	2.48	1930
	10.5-12.0	2.56	2157
	2025 Average	2.44	2044
	2024 Average	2.49	1774
	5 Year Average	2.33	—
Southwest	<8.5	2.37	2180
	2025 Average	2.37	2180
	2024 Average	2.40	1964
	5 Year Average	2.27	—
White Club	2025 Average	2.68	1802
	2024 Average	2.67	1621
	5 Year Average	2.51	—



Summary



These results were derived from composite samples from the 2025 Pacific Northwest soft white (SW) and white club (WC) wheat harvest. SW composites were prepared by production zone and protein levels. All WC samples were blended into one composite. The composite samples were analyzed for wheat quality, flour quality, solvent retention capacity, physical dough properties, and finished product characteristics. Please note that some production zones did not have low or high protein samples this year. Harvest results are summarized as follows:

Wheat Quality

Test Weight

- SW weighted average test weights are ≥ 60.7 pounds per bushel (lbs/bu) across all production zones.
- WC test weight is 61.6 lbs/bu.

Wheat Moisture

- SW wheat weighted average moistures are $\leq 9.4\%$ with the exception of the Southwest Zone at a weighted average of 11.3% moisture. Low wheat moisture is characteristic of the class.
- WC wheat moisture is 9.4%.

Falling Number

- SWSW weighted average falling number values are ≥ 314 sec with the exception of the Southeast Zone at a weighted average of 298 sec. Lower falling number values in the Southeast Zone are likely due to localized freeze events during grain filling rather than preharvest sprouting.
- WC falling number is 330 sec.

Photo courtesy of Jake Liening / Washington Grain



Photo courtesy of Amanda Spoo / Oregon Wheat



Wheat Ash

- SW weighted average wheat ash values are between 1.23% to 1.53% (14% mb) across all production zones, with all zones reporting lower wheat ash values compared to last year. This may be a reflection of less moisture in the second half of the growing season.
- WC wheat ash average is 1.25% (14% mb).

Thousand Kernel Weight (TKW)

- SW weighted average TKW ranges from 31.7 g to 41.2 g across the production zones.
- WC TKW is 31.2 g.

SKCS Kernel Hardness Index

- SW SKCS hardness weighted averages range from 14 to 23 across all production zones.
- WC SKCS hardness average is 24.

Whole Meal Wet Gluten

- SW weighted average whole meal wet gluten values range from 17.0% to 24.9%, with lower values from lower protein composites across all production zones. North Central, Northeast, and Central zones show greater values than last year, whereas Southeast and Southwest zones are lower than last year.
- WC whole meal wet gluten has been discontinued.

Flour Quality

Flour Yields

- SW weighted average flour yields range from 69.5% to 73.1%. These yields are based on tempered wheat weight and should not be compared to the 5-year average, which has been partially based on total product weight. Lower flour yields are more typical for higher protein composites that have a combination of lower test weight and TKW.
- WC flour yield is 75.7%.

Flour Ash

- SW weighted average straight grade flour ash values are $\leq 0.49\%$ (14% mb) across all production zones. Most zones show lower flour ash values than last year. The Southeast zone is the exception with a flour ash similar to 2024.
- WC straight grade flour ash is 0.40% (14% mb).

Flour Color

- SW flour L^* (whiteness) values exceed 92.2 across all protein composites and production zones. Weighted average values range from 92.4 to 92.8. L^* values for all zones are slightly lower than those observed last year.
- WC flour L^* is 92.7.

Wet Gluten

- SW wet gluten ranges from 11.9% to 41.0% with weighted averages of $\geq 11.9\%$ across all production zones, with most zones having greater weighted average values than last year. These values are typical for samples with very weak to medium gluten strength.
- WC wet gluten has been discontinued.

Flour Falling Number

- SW flour falling number weighted average values are all ≥ 336 sec.
- WC flour falling number is 347 sec.

Amylograph

- SW weighted average Amylograph peak viscosities are all ≥ 412 BU, comparable to the 5-year average.
- WC Amylograph peak viscosity is 475 BU.

Photo courtesy of Jake Liening / Washington Grain



Photo courtesy of Jessie Fields / Oregon Wheat

Solvent Retention Capacity (SRC)

All SRC tests were completed using a Poolphol auto-shaker unit in lieu of hand shaking this year. Results may not be comparable to last year or the 5-year average.

Water SRC

- SW water SRC weighted average values are $\leq 57\%$ across all production zones.
- WC water SRC is 52%.

Sucrose SRC

- SW sucrose SRC weighted average values are $\leq 108\%$ across all production zones.
- WC sucrose SRC is 96%.

Lactic Acid SRC

- SW lactic acid SRC values range from 68% to 120% for all protein composites in all production zones. These values are typical for very weak to medium gluten strength.
- WC lactic acid SRC is 72%, indicative of very weak gluten.

Sodium Carbonate SRC

- SW sodium carbonate SRC weighted average values are $\leq 78\%$ across all production zones.
- WC sodium carbonate SRC is 72%.

Gluten Performance Index (GPI)

- SW GPI values range from 0.40 to 0.62. This is in line with the lactic acid SRC results and indicates that gluten strength is very weak to medium.
- WC GPI is 0.43, which is typical for very weak gluten.



Photo courtesy of Jake Liening / Washington Grain

Physical Dough Properties

Farinograph

- SW Farinograph water absorption values are $\leq 53.0\%$ for all protein composites across all production zones with weighted average peak times and stabilities of ≤ 1.4 min and ≤ 2.3 min, respectively. Peak times and stabilities were generally longer for higher protein composites. Low water absorption values are desirable for products like cookies and crackers. Farinograph testing for low protein composites ($< 9.5\%$) have been discontinued.
- WC Farinograph testing has been discontinued.

Alveograph

- SW Alveograph P value weighted averages range from 32 mm to 41 mm with L value weighted averages of 53 mm to 118 mm and P/L ratio weighted averages of 0.32 to 0.77. W value weighted averages range from 44 (10-4 J) to 106 (10-4 J). These values align with Farinograph data for gluten strength ranging from very weak to medium.
- WC Alveograph P, L, P/L and W values are 24 mm, 101 mm, 0.24 and 40 (10-4 J), respectively. These values are typical for very weak gluten strength.

In summary, the overall quality of the crop can be described as acceptable to good, characterized by very weak to medium gluten strength. WC and SW in the lower to mid-protein ranges show good potential in cakes, pastries, and other weak gluten applications while SW in the mid- to higher protein ranges show acceptable to good potential in cookies, crackers, hard and soft wheat blends, and other moderate gluten strength applications.



Finished Products

Sponge Cake



- SW sponge cake volume weighted averages range from 1048 cc to 1104 cc across all production zones. Weighted averages for firmness values range from 359 g to 479 g which are harder for all production zones this year compared to 2024 weighted averages. All cakes were baked from an experimentally milled straight grade flour. Selecting appropriate short patent flour streams should improve performance. Control cakes from a commercially milled short patent cake flour from the 2024 harvest year have an average volume of 1218 cc and a firmness value of 327 g.
- WC sponge cake volume is 1055 cc with a firmness value of 463 g. The volume is smaller than last year and the texture is harder.

Sugar Snap Cookies

- SW cookie diameter weighted averages range from 8.7 cm to 9.1 cm with spread ratios of 10.3 to 11.9, slightly smaller than last year. Weighted average top grain scores were 4.8 to 7.6, a general improvement over last year with the exception of the Central production zone. All composites show acceptable to good cookie quality.
- WC has an average cookie diameter of 9.1 cm with a spread ratio of 13.1 and a top grain score of 4.0, all of which are slightly lower than in 2024. These values are indicative of acceptable cookie quality.

Steamed Bread

- SW steamed bread specific volume weighted averages are 2.37 cc/g or greater in all production zones with hardness values ranging from 1880 g to 2180 g. Selecting appropriate flour streams should improve performance. Control steamed breads have a volume of 2.52 cc/g with a hardness of 2158 g.
- WC steamed bread specific volume is 2.68 g/cc with a hardness of 1802 g.



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